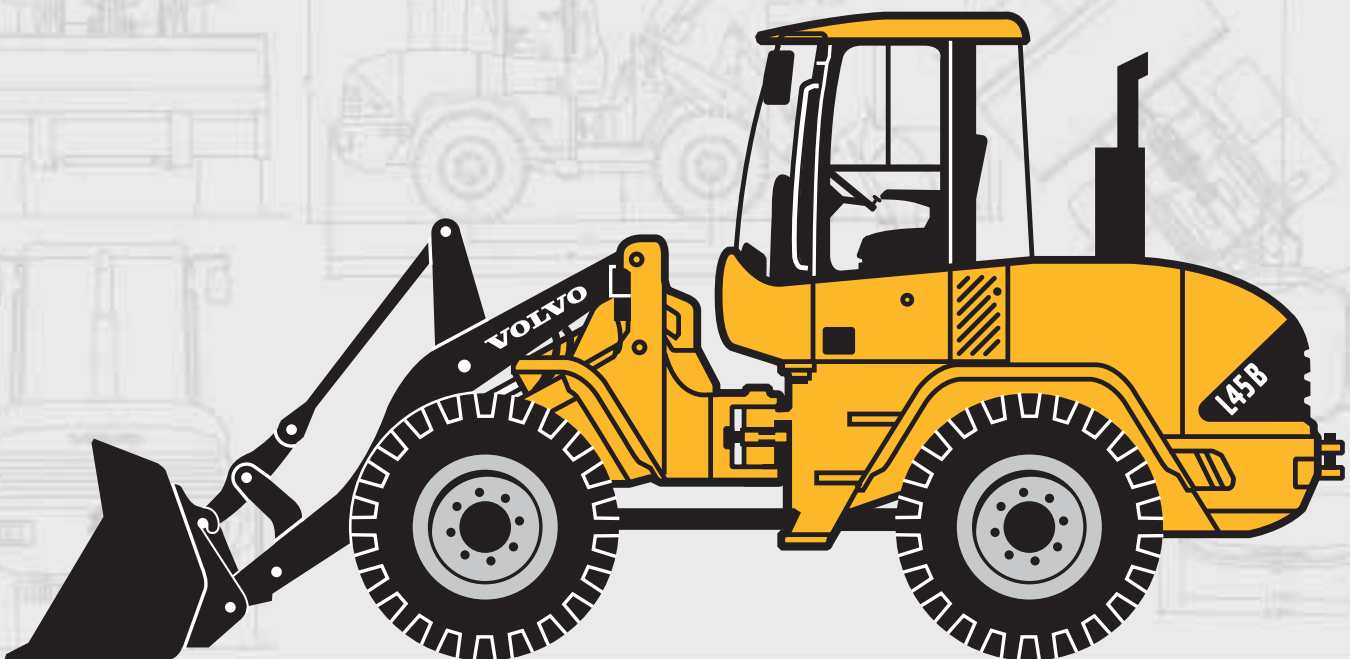


VOLVO COMPACT WHEEL LOADER

L45B



- Gross Power:
SAE J1995 75/102 kW/hp
Net Power:
SAE J1349 73/99 kW/hp
- Operating Weight:
8,3 - 8,5 t
- Bucket Capacities:
1,3 - 2,5 m³
- High-performance, low environmental impact diesel engine: quiet, low emissions, economical fuel consumption.
- Hydrostatic drive with significant advantages:
 - Easy to operate due to automatic drive facility.
 - Maintains high drawbar pull even when working hydraulics are engaged.
 - Advantageous hydrostatic brakes, wear-free and safe.
- Strong TP-loader linkage, perfect for loading fork applications: high breakout and lift forces combine with optimum parallelity of the attachment.
- Operator-selected 100% differential lock on both axles to give optimum traction.
- Standard hydraulic quick-change coupling: Various tried-and-tested attachments for a wide range of applications.
- Purpose designed cab comfort:
 - Electronic Information System.
 - Multi-function lever.

VOLVO



ENGINE

Engine: Volvo in-line 4-cylinder, 4 stroke, direct injection diesel engine with turbocharging, water cooled.

Air cleaning:

1. Pre cleaner with ejector
2. Paper filter with indicator in cab
3. Safety filter

Engine	D5DCBE2
Gross power @	2100 r/min
SAE J1995	75 kW
SAE J1995	102 hp
Net power @	2100 r/min
SAE J1349 - DIN ISO 1585	73 kW
SAE J1349 - DIN ISO 1585	99 hp
Max. torque @	1400 r/min
SAE J1349 netto	450 Nm
DIN ISO 1585	450 Nm
Cubic capacity	4,76 l
Bore	108 mm
Stroke	130 mm



ELECTRICAL SYSTEM

Rated voltage	24 V
Battery voltage	2 x 12 V
Battery capacity	2 x 74 Ah
Alternator rating	1540/55 W/A
Starter motor output	4,0 kW



DRIVETRAIN

Transmission: hydrostatic transmission, full power shift under load, both when changing direction (forward and reverse) and between ranges. Maximum drawbar force can be achieved in all ranges. Inch/brake pedal for variable machine speed control and power transfer to bucket hydraulics at constant engine rpm. Multi-function lever for change of direction, differential lock and use of the servo-control.

Axles: all-wheel drive by two rigid planetary axles.

Differential locks: hydraulically actuated 100% differential locks in both axles.

Frame: solid front and rear frame, robot-welded. Articulating-oscillating joint for optimum manoeuvrability and traction.

Oscillation at wheel, max.	310 mm
Track	1760 mm
Angle of oscillation	±10°
Tires: Size	15.5-25
Rim	12 x 25
Speed, max.:	Standard High Speed
1st range forward/reverse	6,0 km/h 6,0 km/h
2nd range forward/reverse	20,0 km/h 17,0 km/h
3rd range forward/reverse	35,0 km/h



SERVICE FILL CAPACITIES

Engine	14,0 l
Fuel tank	130,0 l
Front axle, total	7,9 l
Rear axle,	
incl. drop-box	9,9 l
Hydraulic tank, incl. hydraulic system	120,0 l



BRAKING SYSTEM

Service brake: reliable, dual braking system, disc brake hydraulically actuated via pump accumulator, acting upon all four wheels.

1. Wear-free, hydrostatic inching brake
2. Central disc brake, actuated via «inch/brake pedal».
First stage of pedal application actuates the inching facility, the last third of pedal application applies the central disc brake.
3. High speed version:
Inch/brake pedal and additional pedal both acting on the oil immersed multi-disk brake.

Parking brake: central disc brake, acting upon all four wheels.



HYDRAULIC SYSTEM

Load sensing hydraulic system with self-controlling power distribution. Thermostatically controlled oil circuit with integrated cooling system.

Hydraulic control valve: Servo-controlled, double acting control valve three spool system, with primary and secondary pressure valves.

1. Lifting function
2. Tilting function
3. Additional function for hydraulic QC
Unlock, neutral, lock
Preparation for operating hydraulic attachments with this function is available as an option.

Hydraulic oil filter: Combined suction and return-filtration cartridge with a 10 µm filter.

The filter can be replaced without emptying the hydraulic oil tank.

Hydraulic pump: axial piston pump

Hydraulic pump	
Flow	106 l/min
@ engine rpm	2100 r/min
Relief valve pressure	25 MPa



STEERING

Load sensing hydrostatic steering. Central articulating-oscillating joint with damping effect.

Steering pump: gear-type pump controlled by priority valve.

Steering cylinder: 2 double-acting steering cylinders

Steering	
Angle of articulation	±40°
Steering pump	
Flow	43,5 l/min
@ engine rpm	2100 r/min
Relief valve pressure	17 MPa



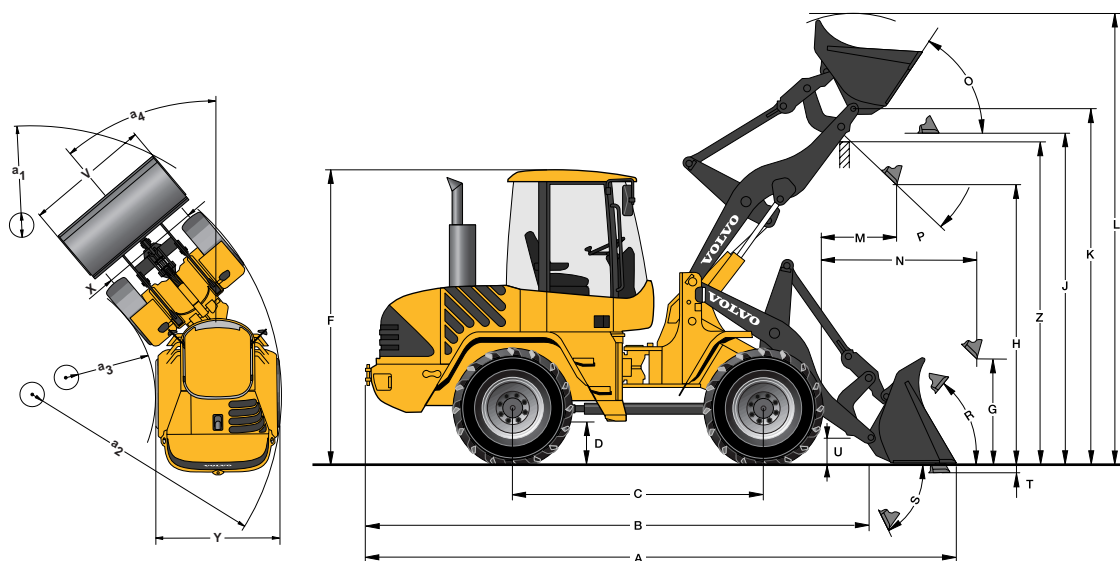
LINKAGE

Linkage system:	TP
Lift cylinders	2
Tilt cylinders	1







Lift time (loaded)	6,0 s
Lowering time (empty)	5,0 s
Dump time	1,5 s
Crowd time	1,8 s

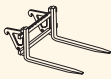
DIMENSIONS • TPZ-LINKAGE

L45B with TP-linkage, Z-attachment carrier and 15.5-25 tires		
B	5030	mm
C	2450	mm
D	410	mm
F	2930	mm
G	1030	mm
J	3395	mm
K	3650	mm
O	57	°
P	45	°
R	50	°
S	68	°
U	255	mm
X	1760	mm
Y	2160	mm
Z	3330	mm
a ₂	4520	mm
a ₃	2270	mm
a ₄	±40	°



OPERATING DATA • TPZ-LINKAGE

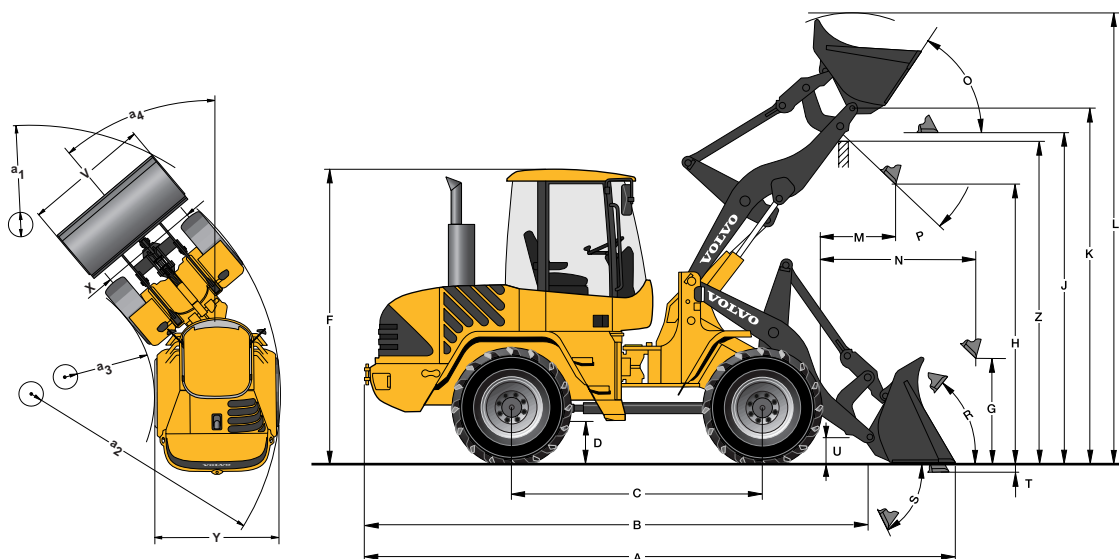
Data according to bucket type		General Purpose		Light Material		4-in-1	High-Tip
L45B with TP-linkage, Z-attachment carrier and 15.5-25 tires		 + 		 			
Capacity heaped	m ³	1,4	1,6	2,0	2,5	1,3	2,3
Material density	kg/m ³	1900	1600	1300	900	1900	1000
Static tipping load, straight (ISO / DIS)	kg	6250	6100	5900	5750	5800	5250
Static tipping load, full turn 40° (ISO / DIS)	kg	5500	5400	5250	5100	5100	4650
Hydraulic lifting capacity, max.	kN	77,0	75,5	73,5	71,5	72,5	64,5
Breakout force	kN	69,0	63,0	49,5	43,5	60,5	-
A Total length	mm	5970	6040	6230	6380	6080	6530
L Lift height, max.	mm	4645	4725	4840	5050	4560	5710
V Bucket width	mm	2250	2250	2250	2250	2250	2250
a ₁ Clearance circle	mm	9720	9760	9880	9980	9780	10080
T Digging depth	mm	200	200	195	195	190	195
H Dump height, 45°	mm	2840	2780	2645	2535	2735	4110
M Reach at max. height	mm	820	860	990	1085	860	1330
N Reach, max.	mm	1635	1675	1805	1900	1675	2490
Operating weight	kg	8310	8360	8340	8440	8510	8810

Data with Loading Fork			L45B - Possible machine variations		
			Linkage/attach. carrier	Standard	High speed
Tipping load, full turn (ISO / DIS)	kg	4630	TP / Z	●	●
Payload according to EN 474-3, 60/80%	kg	2750/3700	TP / V	●	●
Payload 80%, transport position, 40 ° full turn	kg	4000			







DIMENSIONS • TPV-LINKAGE

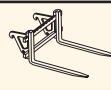
L45B with TP-linkage,
V-attachment carrier
and 15.5-25 tires

B	5030	mm
C	2450	mm
D	410	mm
F	2930	mm
G	970	mm
J	3395	mm
K	3650	mm
O	57	°
P	45	°
R	50	°
S	68	°
U	255	mm
X	1760	mm
Y	2160	mm
Z	3400	mm
a ₂	4520	mm
a ₃	2270	mm
a ₄	±40	°



OPERATING DATA • TPV-LINKAGE

Data according to bucket type		General Purpose		Light Material		4-in-1	High-Tip
L45B with TP-linkage, V-attachment carrier and 15.5-25 tires		 + 		 			
Capacity heaped	m ³	1,4	1,6	2,0	2,5	1,2	2,3
Material density	kg/m ³	1800	1600	1200	900	1900	900
Static tipping load, straight (ISO / DIS)	kg	5900	5800	5650	5500	5500	4900
Static tipping load, full turn 40° (ISO / DIS)	kg	5250	5150	5000	4850	4850	4350
Hydraulic lifting capacity, max.	kN	72,6	71,2	69,5	67,5	67,5	60,0
Breakout force	kN	62,0	57,3	48,1	42,8	53,5	-
A Total length	mm	6060	6130	6320	6470	6210	6660
L Lift height, max.	mm	4700	4770	4900	5110	4620	6170
V Bucket width	mm	2250	2250	2250	2250	2250	2250
a ₁ Clearance circle	mm	9770	9820	9940	10040	9860	10100
T Digging depth	mm	200	200	190	190	195	210
H Dump height, 45°	mm	2780	2720	2580	2470	2640	4190
M Reach at max. height	mm	895	935	1060	1160	940	1430
N Reach, max.	mm	1710	1750	1875	1975	1760	2620
Operating weight	kg	8400	8450	8430	8520	8620	8910

Data with Loading Fork		
Centre of gravity 500 mm		
Tipping load, full turn (ISO / DIS)	kg	4375
Payload according to EN 474-3, 60/80%	kg	2625/3500
Payload 80%, transport position, 40° full turn	kg	4000

L45B - Possible machine variations		
Linkage/attach. carrier	Standard	High speed
TP / V	●	●
TP / Z	●	●

STANDARD EQUIPMENT

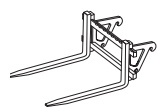
<p>Engine</p> <p>Diesel engine, direct fuel injection</p> <p>Extra fuel filter</p> <p>Cold start aid</p> <p>Dry-type air filter</p> <p>Electrical System</p> <p>Alternator 55 A</p> <p>Lighting:</p> <p>Main head lights (halogen)</p> <p>full/dipped/asymmetrical</p> <p>Working lights (2 front/1 rear right)</p> <p>Parking lights</p> <p>Rear lights</p> <p>Brake lights</p> <p>Direction indicators</p> <p>Hazard warning lights</p> <p>Reversing lights</p> <p>Cab lighting</p> <p>Instrumentation & controls:</p> <p>Multi-function lever</p> <p>24 Volt accessories socket</p> <p>Horn</p> <p>Hazard warning switch</p> <p>Safety start</p> <p>Electronic Information System:</p> <p>Analog LED-information for:</p> <p>Fuel level</p> <p>Engine temperature</p> <p>Drive system oil temperature</p> <p>LED-illuminated symbols (colour-coded) for:</p> <p>Direction (forward/reverse)</p> <p>Indicators (left/right)</p>	<p>Pre-heater</p> <p>Main beam</p> <p>Differential locks</p> <p>Boom arm suspension system (option)</p> <p>Loading fork operation (option)</p> <p>LED-illuminated symbols (red) with acoustic signal for:</p> <p>Parking brake</p> <p>Air filter restriction</p> <p>Drive system oil temperature</p> <p>Engine temperature</p> <p>Engine oil pressure</p> <p>Battery charging</p> <p>Return filter</p> <p>Touch pad with symbols and integrated LEDs for:</p> <p>Parking lights</p> <p>Working lights (front/rear)</p> <p>Windscreen wiper (rear)</p> <p>Rotating beacon (option)</p> <p>Boom arm suspension system on/off (option)</p> <p>Locking and activation of Volvo -attachment carrier (option)</p> <p>Activation of multi-function lever for directional change</p> <p>Digital LED display activated by dual function keys for:</p> <p>Entry and retrieval of operating information</p> <p>Anti-theft function control</p> <p>Drivetrain</p> <p>Hydrostatic drive</p> <p>Operator-selected 100% differential locks</p> <p>Tires 15.5-25</p>	<p>Hydraulic System</p> <p>Load-Sensing Hydraulics</p> <p>Axial piston pump</p> <p>Control valve three-spool system</p> <p>3rd hydraulic circuit</p> <p>Service and Maintenance</p> <p>Tool kit</p> <p>Wheel nut wrench</p> <p>Cab, Exterior</p> <p>ROPS/FOPS-cab with flexible mountings</p> <p>Walk-through cab</p> <p>Lockable doors</p> <p>All-round tinted safety glass</p> <p>Windscreen wiper (front/rear)</p> <p>Windscreen washer (front/rear)</p> <p>Sliding window in the left door</p> <p>Door stops</p> <p>External rear view mirrors (right/left)</p> <p>Cab, Interior</p> <p>4-way adjustable operator's seat</p> <p>Adjustable steering column</p> <p>Seat belt</p> <p>Sunvisor</p> <p>Heater with air-filter and defroster (front/rear)</p> <p>Cab ventilation</p> <p>Preparation for an optional air-conditioner</p> <p>Storage box in the cab</p>	<p>Working Equipment</p> <p>Automatic bucket leveller</p> <p>Hydraulic quick-change attachment carrier</p> <p>Carriage Body</p> <p>Fenders and mudguards, (front/rear)</p> <p>Lockable engine hood</p> <p>Lockable fuel-tank cap</p> <p>Vertical exhaust</p> <p>Towing device</p> <p>Lifting eyes</p> <p>International Standards for Machines and Production</p> <p><u>Quality:</u></p> <p>DIN/ISO 9001</p> <p><u>Safety:</u></p> <p>CE - Criterion</p> <p>Machine guide-lines 98/37/EC</p> <p>ROPS ISO 3471</p> <p>FOPS ISO 3449</p> <p>Operating weight</p> <p>ISO 7131</p> <p>Tipping load / Payload:</p> <p>ISO / DIS 14397-1</p> <p>EMV (Electromagnetic Compatibility)</p> <p>89/336/EEC plus supplement</p> <p><u>Environment:</u></p> <p>DIN/ISO 14001</p> <p>Sound regulation:</p> <p>2000/14/EC</p>
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OPTIONAL EQUIPMENT

<p>Engine Equipment</p> <p>Pre-heater</p> <p>Pre cleaner air filter (Turbo II)</p> <p>Oilbath air filter</p> <p>Exhaust particle filter</p> <p>Hydraulics</p> <p>Hydraulic couplings for 3rd hydraulic circuit</p>	<p>4th hydraulic circuit</p> <p>Cab</p> <p>Handthrottle</p> <p>Hand control inch valve</p> <p>Airconditioner</p> <p>Radio</p> <p>Working light (1 rear, left)</p> <p>Air suspension operator's seat</p>	<p>Working Equipment</p> <p>Boom arm suspension system</p> <p>Attachment carrier TPV</p> <p>Environment</p> <p>Biodegradable hydraulic oil</p> <p>Low-noise kit</p>	<p>Safety</p> <p>Anti-theft system</p> <p>Protective guards for:</p> <p>Main head lights</p> <p>Working lights</p> <p>Rear lights</p> <p>Rotating beacon</p> <p>Audible reverse alarm</p>
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ATTACHMENTS

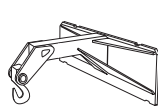
A small selection of the most popular attachments.
Further buckets and attachments available on request.



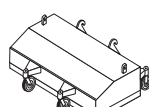
Loading Fork



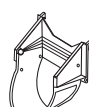
4-in-1 Bucket



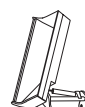
Material Handling Arm



Sweeper



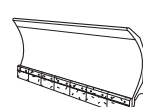
TreeTransplanting Bucket



Side-Tip Bucket



Hay/Manure Fork



Snow Plow

Under our policy of continuous product improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

VOLVO

Construction Equipment

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Volvo, Konz

English
CWL